



# THE GUTEX ADHESIVE SYSTEM

for rain-tight bonding of joints

Use the GUTEX adhesive system to create rain-tight connections to GUTEX sarking boards and GUTEX Multitherm. Create secure connections on roof and rear-ventilated wall surfaces such as chimneys, skylights, valleys, other roof and wall joints, façade corners, windows, etc. The components below offer numerous advantages and work ideally together:



## GUTEX primer

With deep penetration, the solvent-free primer ensures excellent strengthening of the substrate.



## GUTEX spray-on primer

Easy handling in a spray can, deep penetration, and no drying time allow you to work quickly.



## GUTEX adhesive tape

The extremely strong and age-resistant bonding strength of GUTEX adhesive tape has been tested in the laboratory and proven in real-world use. Excellent malleability enables bonding without stresses or wrinkles.



## GUTEX caulking

Use GUTEX caulking for rain-tight sealing of exterior joints. It is the ideal addition to the GUTEX adhesive system.

# GUTEX ADHESIVE SYSTEM

## Substrate preparation

Substrates must be free of dust and grease. Before applying primer, substrates should be swept with a broom, wiped down with a cloth, or cleaned with oil-free compressed air. Substrates that are frozen over or soaked through are unsuitable for bonding. There must not be any repellent substances on the substrate (e.g. greases or silicones).

All mineral surfaces (e.g. plaster or concrete) and (old) wooden substrates can be pretreated. Porous materials such as wood fibre sarking boards can also be strengthened.

Soft wood fibre boards may be slightly damp when the primer is applied. Metal, PE, PA, and PP surfaces do not need to be treated with GUTEX primer.

## Application

### GUTEX primer

Shake or stir the bottle contents well before use. GUTEX primer is applied with a brush. On very highly absorbent surfaces, an optimum result is achieved by applying a second coat.

GUTEX primer slightly marks the surface. During application, this makes it easy to check whether a spot has been pretreated. We recommend applying GUTEX adhesive tape directly onto the damp GUTEX primer. Final strength is achieved only when dry. If necessary, take some precautions, e.g. coverings. Primer that has not yet dried completely must be protected from the elements.



### GUTEX spray-on primer

Shake the can vigorously for at least 20 seconds before use. The fan-shaped spray jet can be adjusted horizontally and vertically by turning the spray head nozzle. Apply primer: Spray clearance 20-25 cm.

Allow to flash off for 5 to 15 minutes (depending on material and application). Repeat the process for highly absorbent substrates. The valve can be adjusted in 3 stages (L - M - H).

To ensure that neither the dip tube nor the spray head become clogged, after spraying turn the can over and spray upside down until only propellant comes out. Wipe off the nozzle.



# GUTEX ADHESIVE SYSTEM

## GUTEX caulking

Apply GUTEX caulking without gaps and in a sufficient quantity (slightly more than required) according to the conditions on the groove profile  
Protect from rainwater until fully cured.



## GUTEX adhesive tape

Apply GUTEX adhesive tape without stresses or wrinkles. For chimney, skylight, or valley joints, first apply one half of the tape evenly up to the fold of the primed GUTEX insulation board, then carefully apply the other half. Then press the tape firmly on with a roller or spatula.



## BENEFITS OF THE GUTEX ADHESIVE SYSTEM

- › Secure joints: penetrates deeply and hardens non-load-bearing or dusty substrates
- › Time-saving: adhesive tape can be applied to absorbent substrates without drying time
- › Flexible use: use on dry and slightly damp substrates

## OUR PRODUCT AND SERVICE DESIGNATIONS



Roof



Wall



Interior

Your source for assistance  
with GUTEX products:

 **GUTEX**<sup>®</sup>  
NATURALLY MADE FROM WOOD

GUTEX Holzfaserplattenwerk

Gutenberg 5 | 79761 Waldshut-Tiengen, Germany

Phone: + 49 7741 6099-0 | [www.gutex.de](http://www.gutex.de) | [info@gutex.de](mailto:info@gutex.de)

Knowing you've  
done the right thing.  
That's the  
GUTEX effect.



THE  
GUTEX  
EFFECT